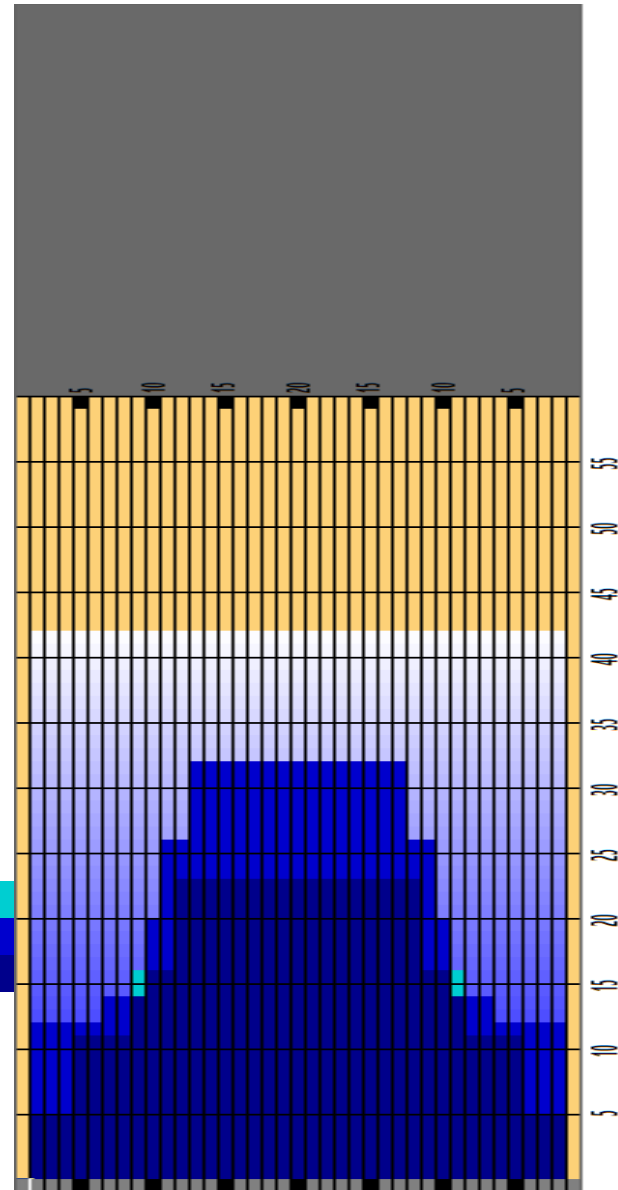


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	15.35 mL	Reverse Oil Total	12.4 mL	Volume Oil Total	27.75 mL
Tank Configuration	Only A	Tank A Conditioner	Biometric Command	Tank B Conditioner	Command

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	148	0.0	5.9	5.9	7400
2	5L	5R	2	50	18	3	62	5.9	11.0	5.1	3100
3	9L	9R	2	50	18	3	46	11.0	16.1	5.1	2300
4	12L	12R	3	50	18	3	51	16.1	23.7	7.6	2550
5	2L	2R	0	50	22	3	0	23.7	36.0	12.3	0
6	2L	2R	0	50	26	3	0	36.0	42.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	42.0	32.0	-10.0	0
2	13L	13R	2	50	22	3	30	32.0	25.8	-6.2	1500
3	11L	11R	2	50	22	3	38	25.8	19.6	-6.2	1900
4	10L	10R	2	50	18	3	42	19.6	14.5	-5.1	2100
5	7L	7R	1	50	18	3	27	14.5	12.0	-2.5	1350
6	2L	2R	3	50	14	3	111	12.0	6.1	-5.9	5550
7	2L	2R	0	50	14	3	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.48	1	1	1.48	2.5

